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CLAIMS:

- 1. A heat transfer element comprising a polymer matrix having a fibrous material interspersed therein, said heat transfer element comprising a fluoropolymer at least on an outer surface thereof, the interspersion of the fibrous material within the polymer matrix providing rigidity to the heat transfer element, and the fibrous material comprising from about 20% by volume to about 60% by volume of the heat transfer element of glass fibres distributed within the heat transfer element as thermally conductive material.
- 2. A heat transfer element according to claim 1, in the
- A heat transfer element according to claim 1, in the form of a tube.
- 4. A heat transfer element according to any one of claims 1 to 3, which further comprises metal fibres interspersed therein.
- 5. A heat transfer element according to claim 4, in which the metal fibres compaise iron, steel, or stainless steel fibres.
 - 6. A heat transfer element according to any one of claims 1 to 5, in which the polymer matrix further includes particles of metal dispersed therein.
 - 7. A heat transfer element according to any one of claims 1 to 6, in which the glass fibres comprise chemically resistant glass fibres.
 - 8. A heat transfer element according to any one of claims 1 to 6, in which the glass fibres are mixed with fibres of a plastics material.
- 9. A heat transfer element according to claim 8, in which the plastics material comprises a material selected from polypropylene and fluoropolymers.
- 10. A heat transfer element according to any one of claims

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- 1 to 9, in which the glass fibres comprises continuous fibres.
- 11. A heat transfer element according to claim 10, in which the glass fibres comprise rovings plaited to form continuous types, formed into tapes, or woven into panels.
- 12. A heat transfer element according to claim 11, in which the rowings are precoated with a plastics material.
- 13. A heat transfer element according to claim 11 or claim 12, in which the glass fibres comprise a continuous tube comprising loosely commingled rovings, wherein the individual rovings extend at an angle of about 10° to about 15° to the tube axis.
- 14. A heat transfer element which comprises a polymer sheet having a fibrous material interspersed therein and comprising a fluoropolymer at least on an outer surface of the sheet, the interspersion of the fibrous material within the sheet providing rigidity to the element, and the fibrous material comprising from about 20% by volume to about 60% by volume of the heat transfer element of glass fibres distributed within the heat transfer element as thermally conductive material.

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- 15. A heat transfer element according to any one of claims 1 to 14, wherein an intermediate layer of a plastics material is provided underneath the outer fluoropolymer surface of the element.
- 16. A heat transfer element according to claim 15, wherein the plastics material comprises an acrylic polymer.
- 17. A heat transfer element according to any one of claims 1 to 16, wherein the fluoropolymer comprises PVDF.
- 18. A heat transfer element according to any one of claims 1 to 19, wherein the fluoropolymer is mixed with another thermoplastic polymer.
- 20. A heat transfer element according to claim 18, wherein

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the other thermoplastic polymer is an acrylic polymer.

21. A process for the production of a heat transfer element according to any one of claims 1 to 20 comprising providing a fibrous base portion comprising glass fibres, and forming by compression moulding or lamination over the surface of the base portion a coating comprising a fluoropolymer whereby the glass fibres comprise from about 20% by volume to about 60% by volume of the heat transfer element.

A process according to claim 21, wherein the firbous base portion further includes metal fibres.

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